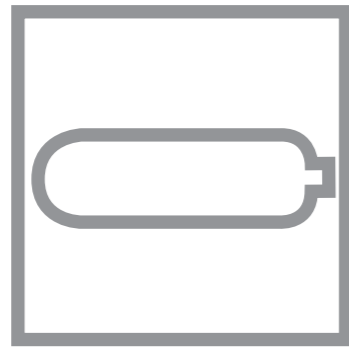


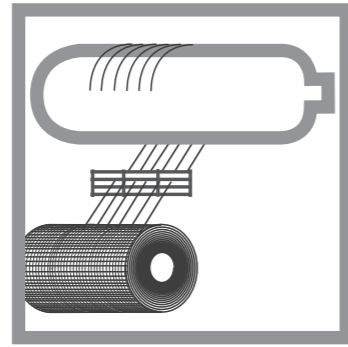
T2-T3



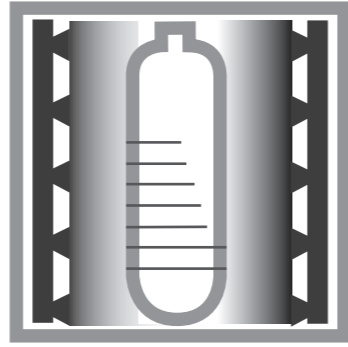
START OF CYCLE



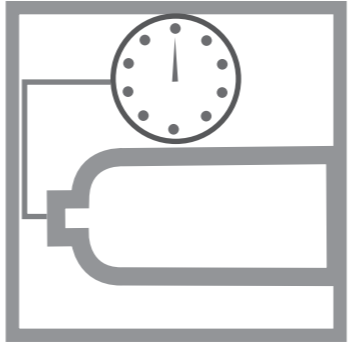
METAL LINER (FROM T1)



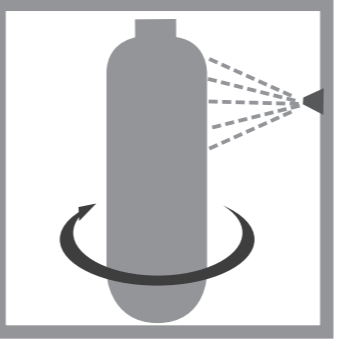
FILAMENT WINDING *



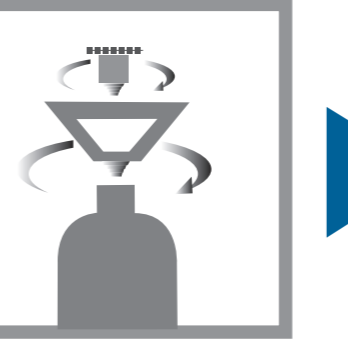
CURING



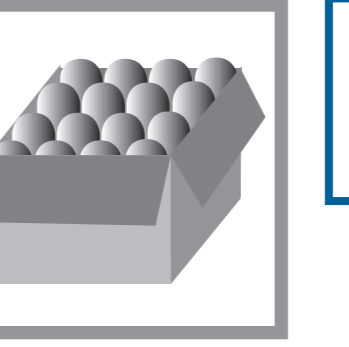
AUTOFRETTAGE AND/OR HYDRO TESTING



SURFACE COATING **



FINAL OPERATIONS (VALVING)



PACKING AND SHIPPING ***

END OF CYCLE

OPTIONAL FINISHING FOR SUPERIOR IMPACT PERFORMANCE:

* GLASS\ARAMIDIC FIBER WRAPPING

** GEL COATING

*** SLEEVE