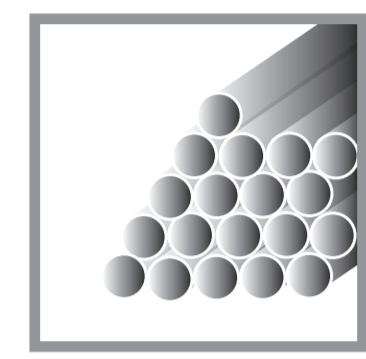


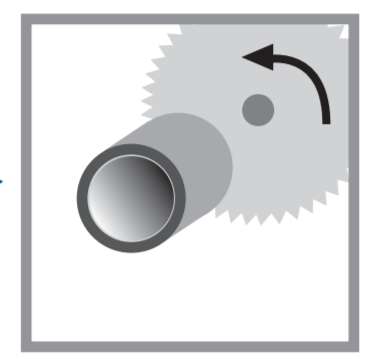
T1
FROM
TUBE



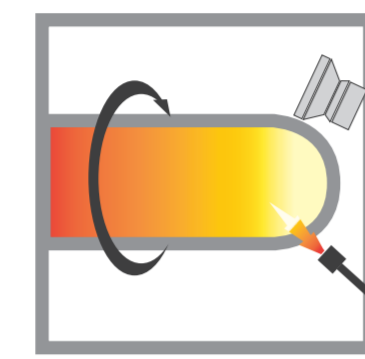
START
OF CYCLE



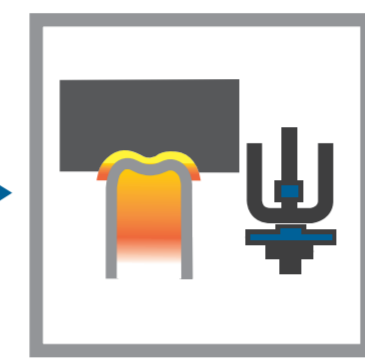
STEEL
TUBES



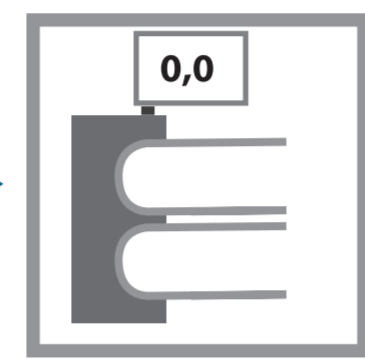
CUTTING
TO LENGHT



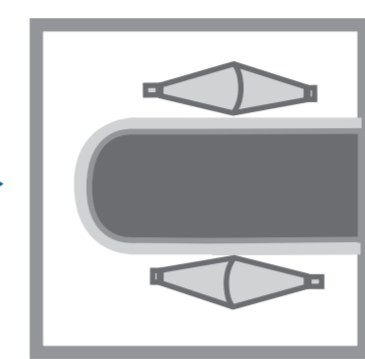
BASE
SPINNING



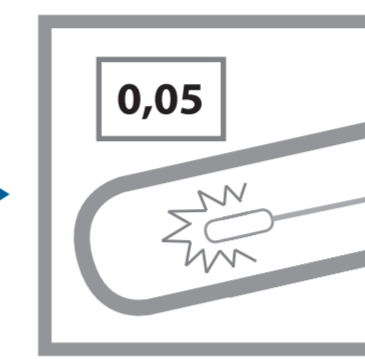
BASE SHAPING
AND INTERNAL
DRESSING



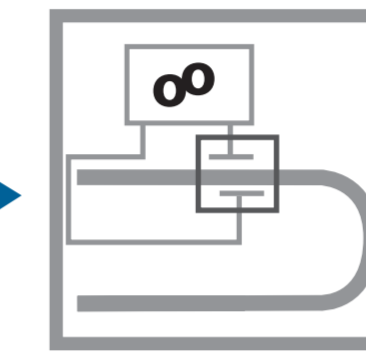
LEAK TESTING
OF BASE



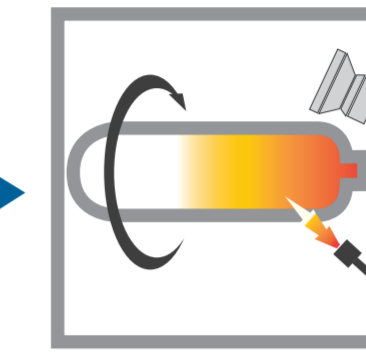
FLOW FORMING



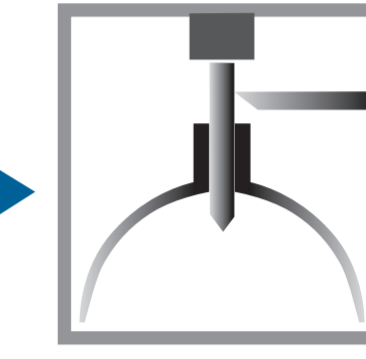
SHELL
INSPECTION



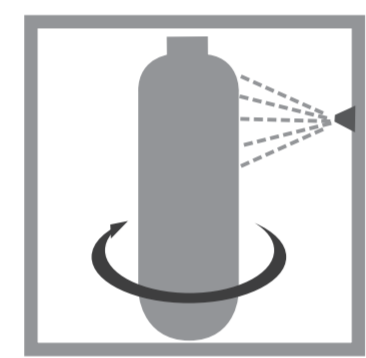
SURFACE
TESTING



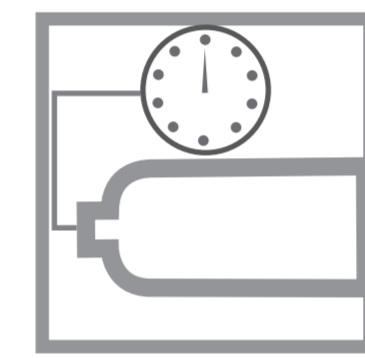
NECK
SPINNING



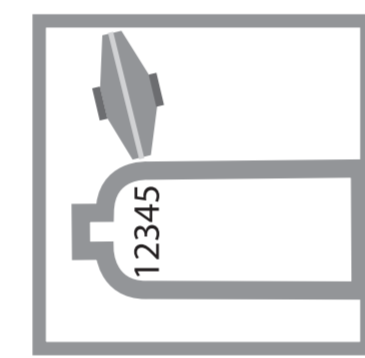
NECK
MACHING



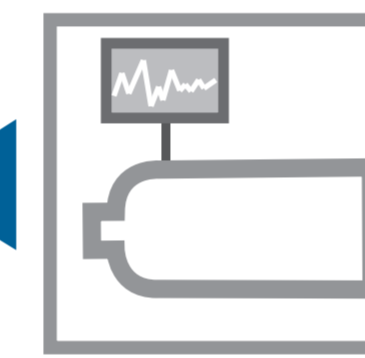
SURFACE
COATING *



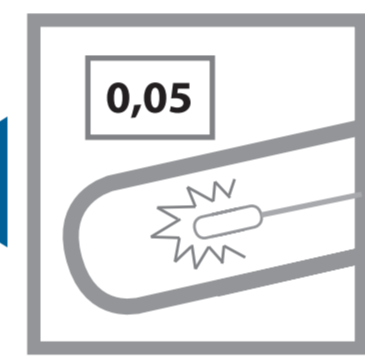
PROOF OR
VOLUMETRIC
EXPANSION
HYDRO TESTING



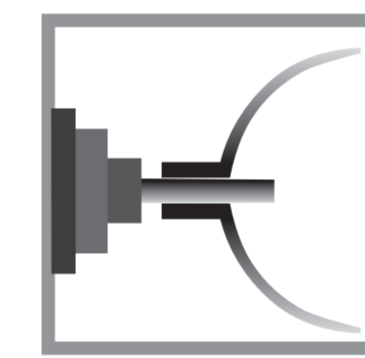
STAMP
MARKING



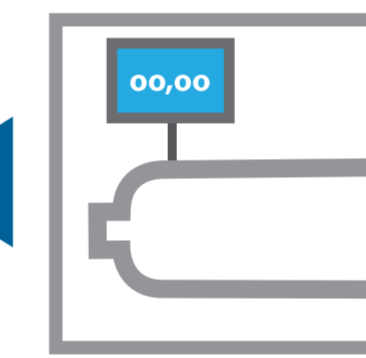
ULTRASONIC
TESTING



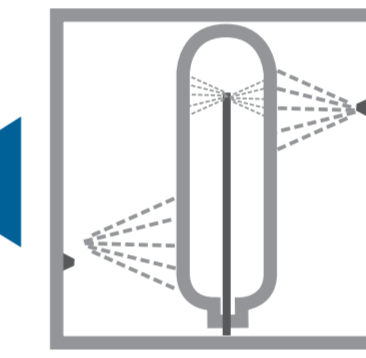
VISUAL
INSPECTION



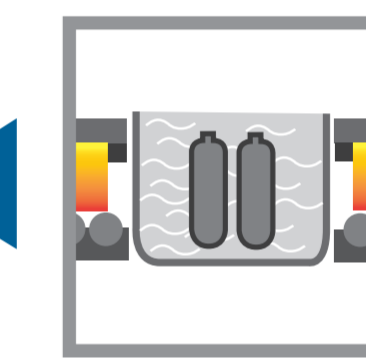
NECK
THREADING



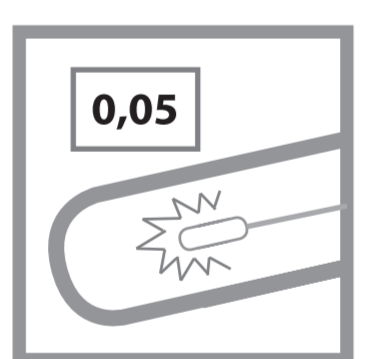
HARDNESS
TESTING



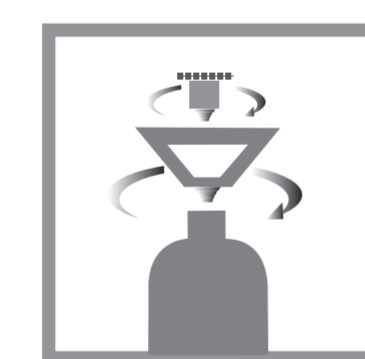
INTERNAL AND
EXTERNAL SHOT
BLASTING



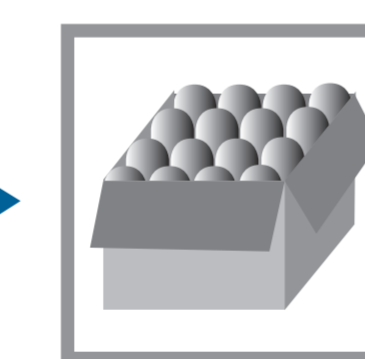
QUENCHING
AND TEMPERING



FINAL
INSPECTION



FINAL
OPERATIONS
(VALVING)



PACKING
AND DESPATCH

END
OF CYCLE

* OPTIONAL COATING FOR SUPERIOR ANTICORROSION PERFORMANCE:
ENDURANCE COATING, OFFSHORE COATING